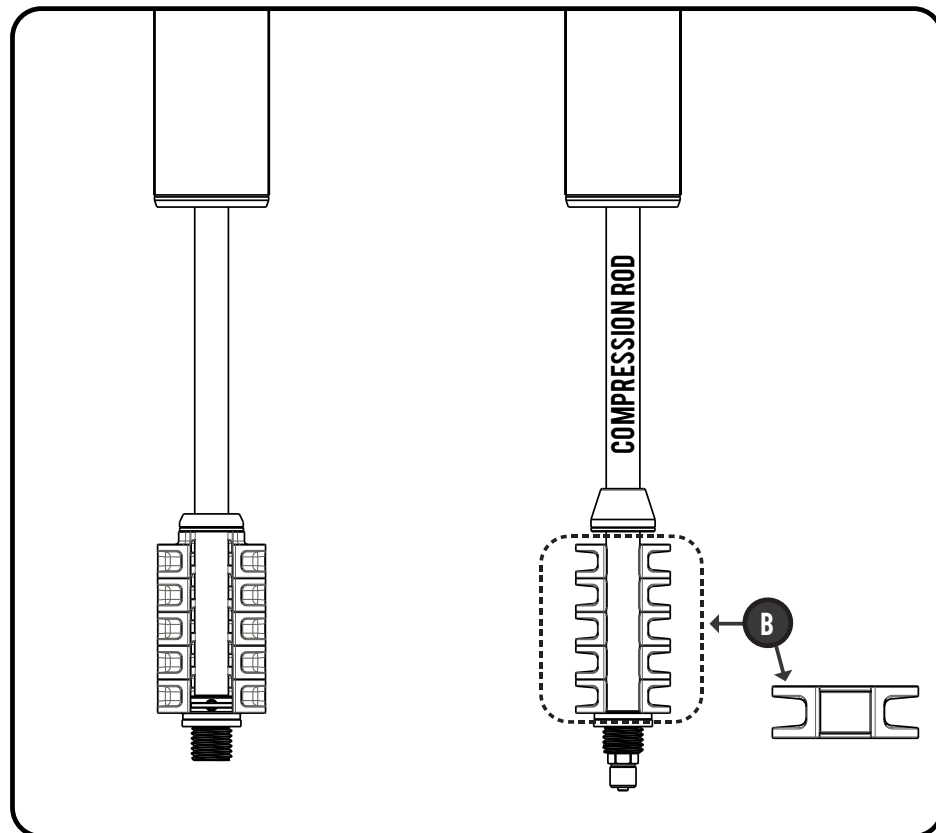
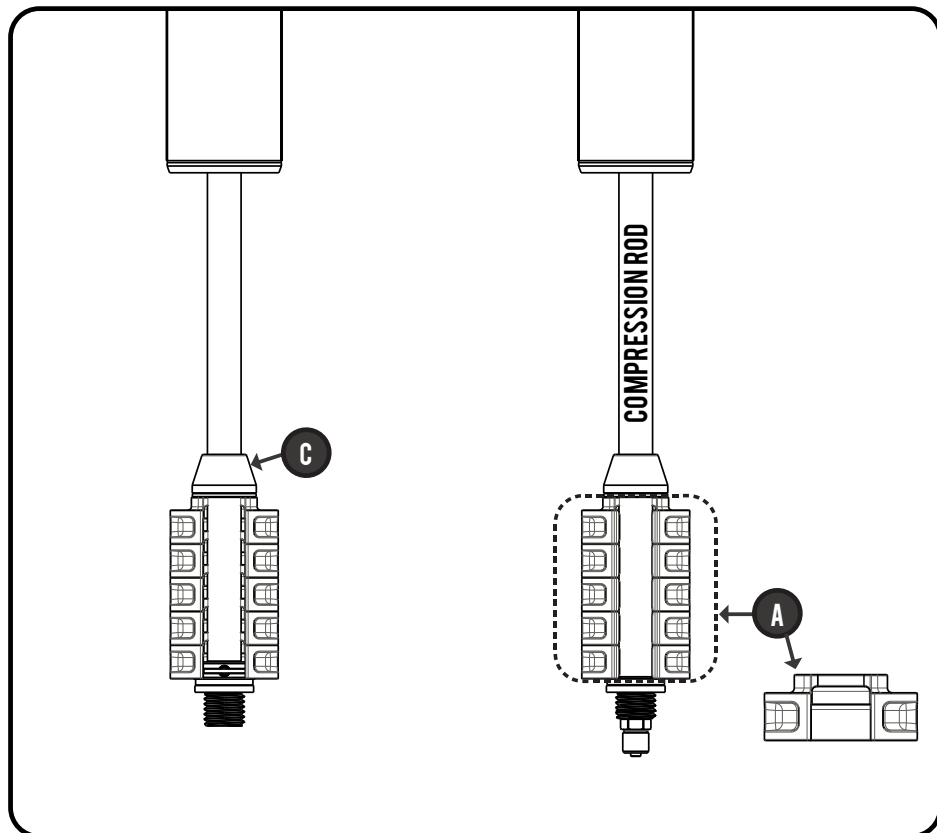


# MASTODON TRAVEL SERVICE NOTE

Tools/Materials Needed	Manitou Part Number
Manitou Thin Wall 8mm Socket	172-31130
Slickoleum	20-32819
Semi Bath	85-0022
7 Flat Spacers	121-29113
Rubber Ring	09-32406
Side Cutters	N/A
8mm Hex Wrench	N/A
Plastic Pick	N/A

1. Remove outer casting by loosening the compression and rebound rod adapters clockwise.
2. Note how many spacers are on your rebound and compression rod. Replace nesting spacers **(A)** with equal amount of flat spacers **(B)**, included in this kit on compression rod.
3. Nip off bumper **(C)** on rebound rod using a side cutters. Remove spacers. Using a plastic pick replace **(C)** with the rubber ring. Reinstall spacers.
4. Clean if necessary and grease dust seals on outer casting.
5. Fully extend both rebound and compression rods.
6. Install casting halfway.
7. Add 15 cc of semi bath into each outer leg.
8. Reattach both the compression and rebound rod at a torque of 35–40 in lb [3.95–4.5 N m] by turning the adapters counterclockwise. Pressurize Mastodon to desired PSI.



For a full service guide of this fork please visit [manitoumtb.com](http://manitoumtb.com), click on the support tab, then click service guides.